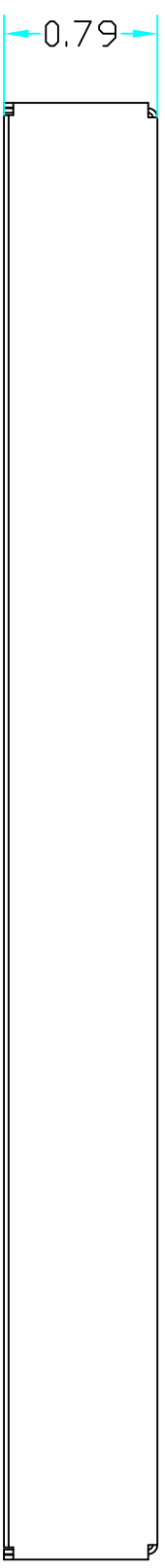
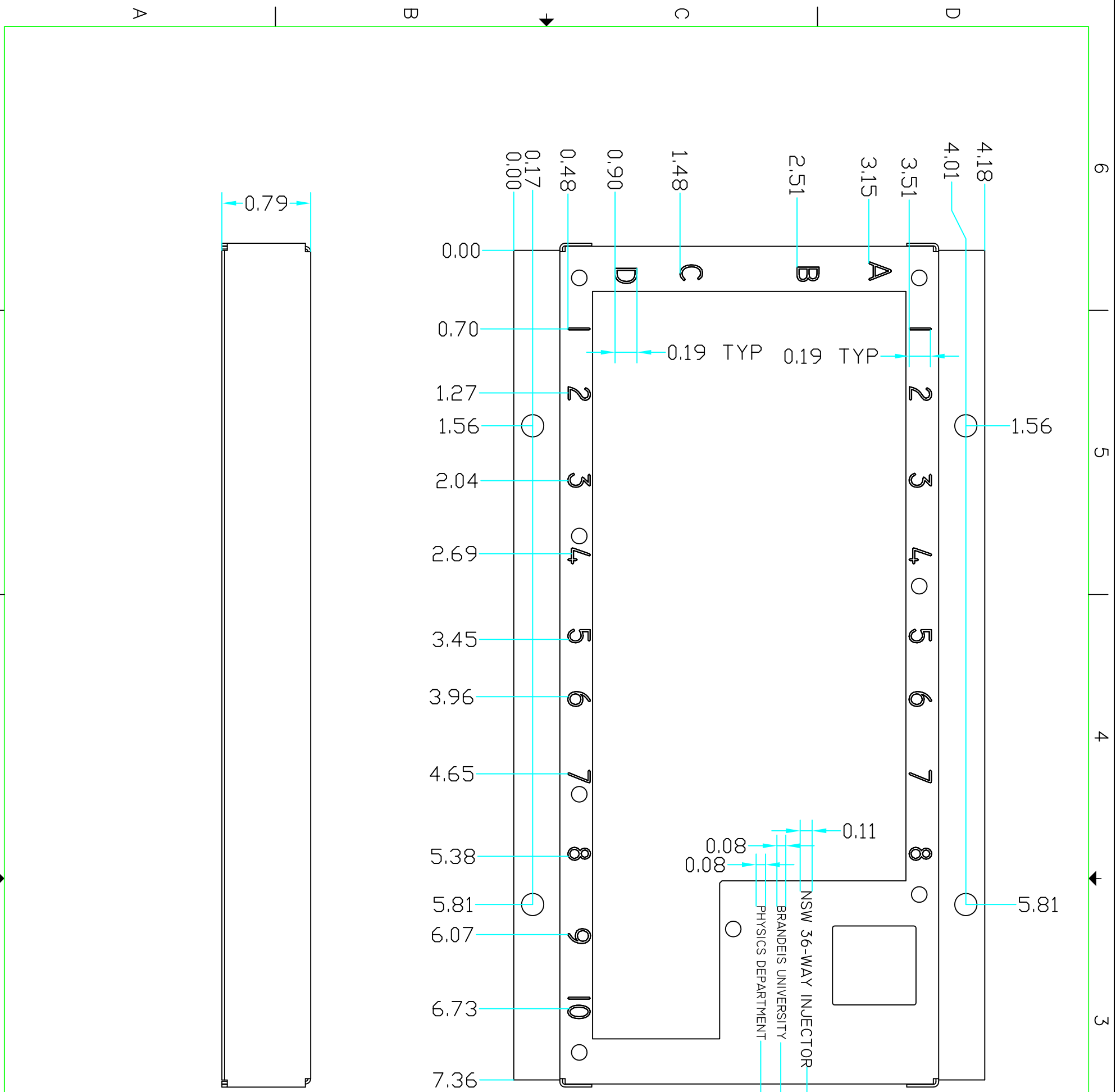


ZONE	REV	DESCRIPTION	DATE	APPROVED



PNL/REF #	QTY	UOM	PART NAME	MATERIAL	REF. SHEET/DWG.
1	EA	COVER	ALUMINUM 5052 SILK SCREEN		500.83.00.00

UNLESS OTHERWISE SPECIFIED:

PERMISSIBLE VARIATION IN MM DIMENSIONS WITHOUT TOLERANCES

DIMEN	< 3	3-6	6-10	10-18	18-30	30-50	50-80	80-120
TOLER	±0.050	±0.055	±0.060	±0.065	±0.070	±0.075	±0.080	±0.085

1. DIMENSIONS ARE IN MM.
2. MATCHING SURFACES TO BE FLAT, SQUARE, PARALLEL & CONCENTRIC WITHIN .020 FOR 100 MM OR .020 TH AS APPLICABLE.
3. MARK ALL DETAILS (EXCEPT COMMERCIAL PARTS) WITH DIM. & ITEM NUMBER.
4. RADIUS CORNERS 15 x 45° CHAMFER.
5. FILLET SPONGE SHARP TO R0.5
6. TAPPED HOLES: MIN DEPTH 2.0 x DIA.
7. CHAMK BORED & REAMED HOLES 1.5 x 45°.
8. CENTERS PERMISSIBLE.
9. DO NOT SCALE DRAWING.
10. ALL WELDING TO CONFORM TO LATEST A.M.S. STANDARDS.

PARTS LIST

PERMISSIBLE VARIATION IN MM DIMENSIONS WITHOUT TOLERANCES	ANGLE	±1°	±30°	±20°	±10°	±5°
WALDES ACCORDING SHWT SIZE						

SURFACE TEXTURE: R12.5
TOLERANCES ARE NOT ACCUMULATIVE

REV	DATE	APPROVED

NAME	DATE
ANDREY 031517	

DRAWING INFORMATION

REV	ASBY	QTY

ATLAS
BRANDEIS
NSW ALIGNMENT
36-WAY INJECTOR
COVER

DRAWING NUMBER: 500.83.00.01
 PROJECT NUMBER: 500
 SHEET: 1 OF 1
 REVISION: A

