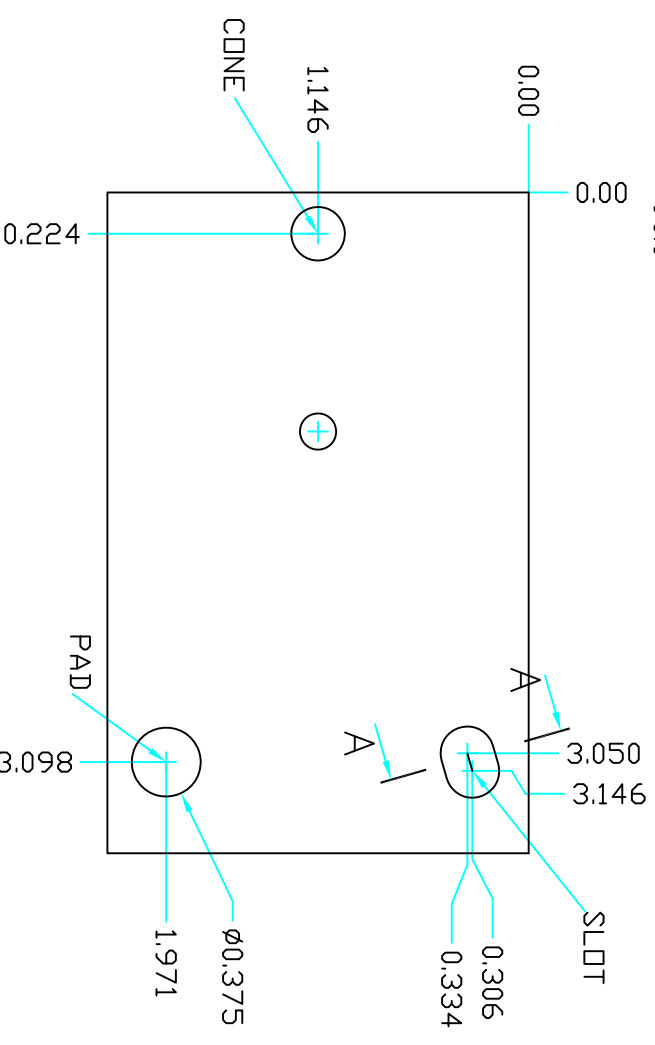
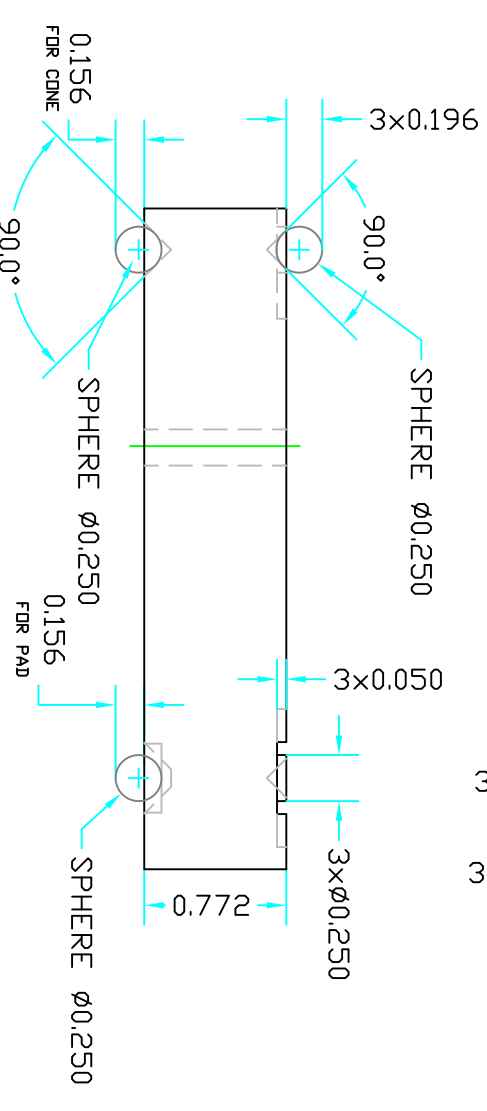
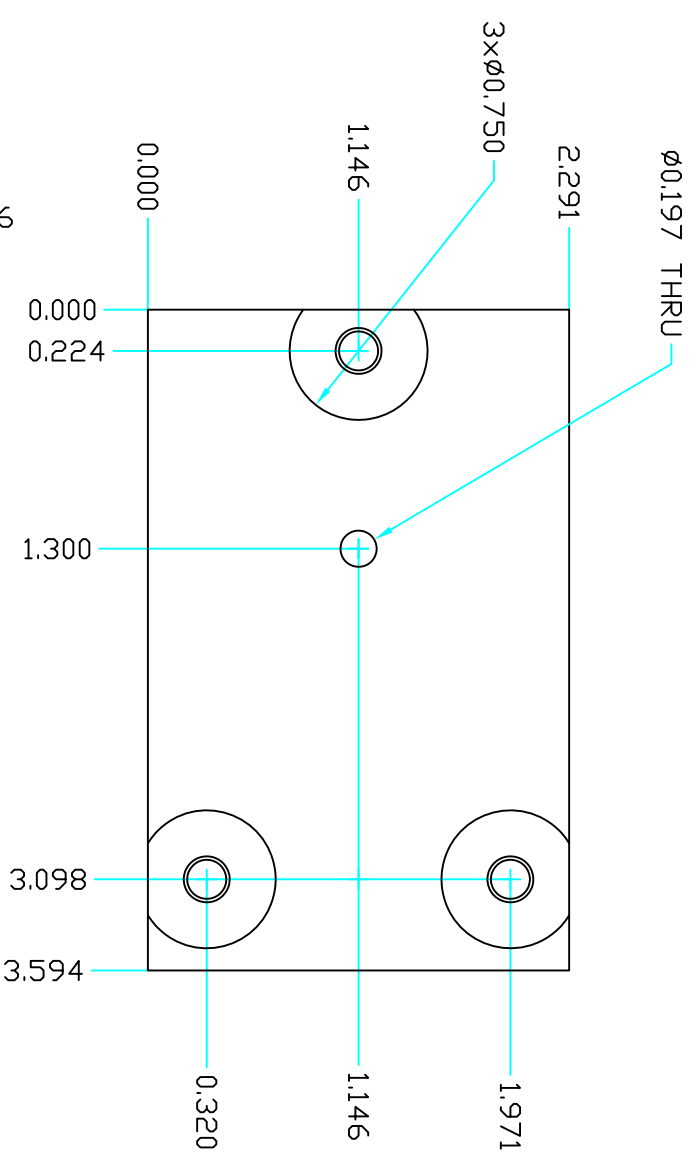
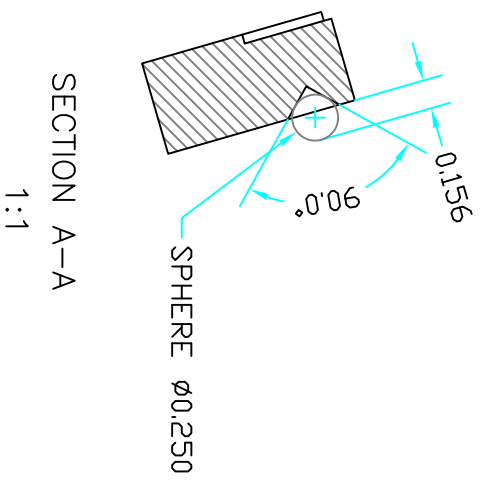


ZONE	REV	DESCRIPTION	DATE	APPROVED



FIND/REF #	QTY.	U.M.	PART NAME	MATERIAL	REF. SHEET/DWG.			
PARTS LIST								
PERMISSIBLE VARIATION IN MM DIMENSIONS WITHOUT TOLERANCES								
DIMEN	< 3	3-6	6-10	10-18	18-30	30-50	50-80	80-120
TOLER	±0.05	±0.08	±0.075	±0.09	±0.105	±0.125	±0.150	±0.175
DIMEN 120-180 (80-250)-315 (15-40) (100-500) (30-130) (80-180) (100-200)								
TOLER	±0.200	±0.230	±0.260	±0.285	±0.315	±0.350	±0.400	±0.500
ANGLE	±1'	±30'	±20'	±10'	±5'	VALUES APPLYING SHOWN SIZE		
SURFACE TEXTURE: $R_{a} 12.5$								
TOLERANCES ARE NOT ACCUMULATIVE								



UNLESS OTHERWISE SPECIFIED:
1. DIMENSIONS ARE IN MM
2. UNMATCHED SPACES TO BE FLAT, SQUARE, PARALLEL & CONCENTRIC
3. MARK ALL DETAILS (EXCEPT COMMERCIAL PARTS) WITH DIM. & ITEM NUMBER.
4. BREAK ALL SHARP CORNERS 25 x 45° CHAMFER.
5. TILES SHOWN SHARP = 1.0 RAD. DIA.
6. TILES SHOWN ROUNDED = 1.0 RAD. DIA.
7. CHAMF BORED & REAM'D HOLES 1.5 x 45°.
8. CENTER'S PERMISSIBLE.
9. DO NOT SCALE DRAWING.
10. ALL WELDING TO CONFORM TO LATEST A.S.S. STANDARDS.

DATE	NAME	QTY	DRAWING INFORMATION
11/30/15	Andrei	1	DRAWING INFORMATION
			APPROVED

TITLE: **ALIGNMENT CALIBRATION CAGE TRANSFER PLATE**

PROJECT NUMBER: **500**

DRAWING NUMBER: **500**

SIZE: **D** SCALE: **1:1**

SHEET: **1 OF 1** REVISION: **A**

6 5 4 3 2 1

A B C D