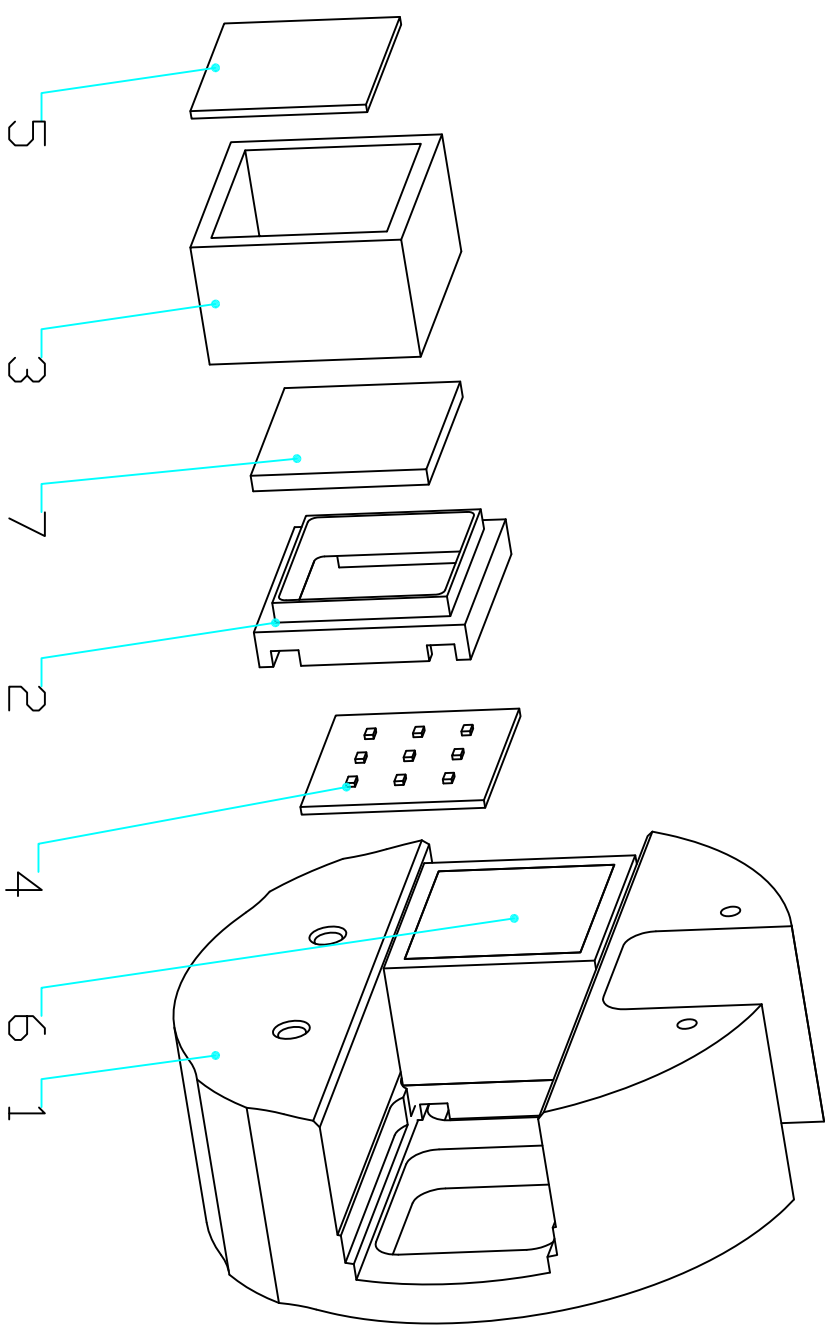


ZONE	REV	DESCRIPTION	DATE	APPROVED
B		PART LIST CHANGES	07.07.15	



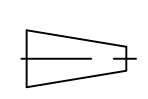
QTY	UNIT	PART NAME	MATERIAL	REF. SHEET/DWG.
7	EA	DIFFUSER	GLASS	
6	1	EA MASK	RASNIK MASK 170 MICRON	
5	1	EA MASK	RASNIK MASK 120 MICRON	
4	2	EA LED ARRAY	CIRCUIT BOARD	AE041N
3	2	EA MASK CASE	ALUMINIUM 6061	1BL-VGR3_01
2	2	EA FRAME	ALUMINIUM 6061	1BL-VGG3_01
1	1	EA MASK STATION	ALUMINIUM 6061	201.69.02.01

PERMISSIBLE VARIATION IN INCH DIMENSIONS WITHOUT TOLERANCES		MACHINING TOLERANCES	
FABRICATION TOLERANCES			
BELOW 12	±0.10	BETWEEN PLACES X & XX	X,XX
12 TO 60	±0.13	BELOW 18	±0.015
60 TO 180	±0.20	18 TO 48	±0.030
OVER 180	±0.30	OVER 48	±0.045
		ANGLE TOLERANCE	±0.1°

UNLESS OTHERWISE SPECIFIED:
 1. DIMENSIONS ARE IN INCHES
 2. MACHINE SURFACES TO BE FLAT, SQUARE, PARALLEL & CONCENTRIC
 3. HOLE DIMENSIONS (EXCEPT COMMERCIAL PARTS) WITH DWG.
 4. BREAK ALL SHARP CORNERS 01" x 45° CHAMFER.
 5. FILETS SHOWN SHARP = .04 RAD.
 6. TAPPED HOLES UNITED CLASS 2B THREAD, MIN DEPTH 1.5 x DIA.
 7. CHAMF BORED & REAMED HOLES 1/16" x 45°.
 8. COINERS PERmissible.
 9. ALL DIMENSIONS TO CENTER UNLESS OTHERWISE SPECIFIED.
 10. ALL WELDING TO CONFORM TO LATEST A.M.S. STANDARDS



REV	DATE	BY	CHKD	APP'D	TITLE	PROJECT NUMBER	SHAWING NUMBER	REVISION
					NSV IN-BAR ALIGNMENT EL-EIS BAR MASK STATION ASSEMBLY	201.69.02.00	201	B



6 5 4 3 2 1

6 5 4 3 2 1

A B C D

A B C D

6 5 4 3 2 1

A B C D

6 5 4 3 2 1

A B C D